# Acrystal Fabric 200-4D

#### Highlight

- Quadriaxial stitched glasfibre of 200 g/m²
- Used for laminating
- Excellent distribution of mechanical strengths
- Great ability to deform in 3 dimensions
- Much air, indispensable to the laminating of Acrystal

#### **Avantages**

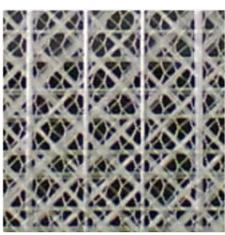
- · During application
  - o easy to work with
  - great ability to deform in 3 dimensions
- · High performances
  - excellent distribution of mechanical strengths
  - o excellent weight / performance ratio
- Economical
  - less working time
  - few need of glass fabric (2 layers = 400 g / m²)
  - o excellent performance / price ratio

#### **Applications**

- Realization light laminated panels and objects
- Reinforcement of foam supports such as polystyrene

# Laminating product

Acrystal Prima



Acrystal 200-4D glass fabric

# Processing

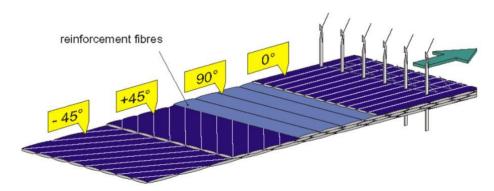
Recommended quantity: 1 to 2 layers = 200 à 400 g /m<sup>2</sup>

- Apply with a brush or a wiper an Acrystal layer in the mould or on the support to be reinforced.
- When the firs layer becomes a satinfinish and is no longer tacky to the finger apply a new layer and Acrystal 200-4D fabric.
- If necessary, repeat the operation ending with a layer Acrystal.
- To increase the strength of panels, just increase the distance between the two layers of fibres.

For more details about processing : www.acrystal.com > products > users guide "Prima"



Detail of a column cladding on the facade of the Majestic Hotel – Cannes - Acrystal Prima + Acrystal 200-4D fiber - Laminated panels +/ - 7 mm thick



# Gelcoat

- Acrystal Prima
- Acrystal Decor Metal
- Acrystal Decor Carrara

For more details about this products : www.acrystal.com > products



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# Product references

• Acrystal 200-4D fabric 25 m²: 6260

#### Technical data (indicative figures)

 Width
 127 cm

 Piece length
 196 m (19,6 m) +/- 5%

 Make-up
 Rolls

 Lapping
 Tricot

 Gauge
 E5 / E7

 Total weight
 215 g / m²

 Thickness
 0,632 mm

Material Glasroving 600 tex
Knitting yarn PES 76 dtex Textured

All information contained in this data sheet is given in good faith. However, it remains all times the responsibility of the customer to ensure that the materials are suitable for the particular purpose intended.