according to Regulation (EC) No. 1907/2006

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:
2.0	12.06.2023	400001009176



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Date of last issue: 04.03.2021 Date of first issue: 28.05.2015

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier		
Trade name	: ARALDITE® 2012 HARDENER	
Unique Formula Identifier (UFI)	: JQH5-E002-5003-T8AC	
1.2 Relevant identified uses of th	e substance or mixture and uses advised against	
Use of the Substance/Mixture	: Adhesives	
1.3 Details of the supplier of the	safety data sheet	
Company Address	 Huntsman Advanced Materials (Europe) BV Everslaan 45 3078 Everberg Belgium 	
Telephone Telefax	: +41 61 299 20 41 : +41 61 299 20 40	
E-mail address of person responsible for the SDS	: Global_Product_EHS_AdMat@huntsman.com	
1.4 Emergency telephone numbe	er	
Emergency telephone number	$ \begin{array}{l} \mbox{:} & \mbox{Berlin: } 0049 \ 30 \ 19 \ 24 \ 0 \ \& \ 0049 \ 30 \ 30 \ 68 \ 6 \ 7 \ 11 \\ & \mbox{Bonn: } 0049 \ 228 \ 19 \ 27 \ 0 \ \& \ 0049 \ 228 \ 28 \ 7 \ 3 \ 32 \ 11 \\ & \mbox{Erfurt: } 0049 \ 361 \ 73 \ 07 \ 30 \\ & \mbox{Freiburg: } 0049 \ 361 \ 73 \ 07 \ 30 \\ & \mbox{Freiburg: } 0049 \ 361 \ 73 \ 07 \ 30 \\ & \mbox{Freiburg: } 0049 \ 361 \ 73 \ 07 \ 30 \\ & \mbox{Freiburg: } 0049 \ 51 \ 19 \ 24 \ 0 \ \& \ 0049 \ 551 \ 38 \ 31 \ 80 \\ & \mbox{Homburg: } 0049 \ 6841 \ 19 \ 24 \ 0 \\ & \mbox{Mainz: } 0049 \ 6131 \ 19 \ 24 \ 0 \ \& \ 0049 \ 6131 \ 23 \ 24 \ 66 \\ & \mbox{München: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 6131 \ 19 \ 24 \ 0 \\ & \mbox{Muinchen: } 0049 \ 911 \ 39 \ 8 \ 2 \ 45 \ 1 \\ & \mbox{EUROPE: } +32 \ 35 \ 75 \ 1234 \\ & \mbox{France ORFILA: } +33(0) \ 145425959 \\ & \mbox{ASIA: } +65 \ 6336 \ -6011 \\ & \mbox{China: } +86 \ 20 \ 39377888 \\ & \ +86 \ 532 \ 83889090 \\ & \mbox{India: } +91 \ 22 \ 42 \ 87 \ 5333 \\ & \mbox{Australia: } 1800 \ 786 \ 152 \\ & \mbox{New Zealand: } 0800 \ 767 \ 437 \\ & \mbox{USA: } +1 \ 800 \ -424 \ -9300 \\ \end{array}$)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2

H319: Causes serious eye irritation.

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Sk	in sensitisation, Category 1		H317: May cause an allergic skin reaction.
	ng-term (chronic) aquatic ha ttegory 2	azard,	H411: Toxic to aquatic life with long lasting effects.
2.2 Lab	el elements		
La	belling (REGULATION (EC	C) No 1272/200	8)
Ha	zard pictograms		
Sig	gnal word	Warning	
Ha	zard statements	H319 Ca	y cause an allergic skin reaction. uses serious eye irritation. kic to aquatic life with long lasting effects.
Pre	ecautionary statements	P273 Ave P280 We Response P333 + P3 ² advice/ atte P337 + P3 ² attention.	bid breathing mist or vapours. bid release to the environment. ear protective gloves/ eye protection/ face protection. 13 If skin irritation or rash occurs: Get medical ention.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

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Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
2,2'-[1,2- ethanediylbis(oxy)]bis(ethanethio l)	14970-87-7 239-044-2 01-2120768482-47	Acute Tox. 3; H301 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 Acute toxicity estimate Acute oral toxicity: 50,005 mg/kg	>= 2,5 - < 10
N'-(3-aminopropyl)-N,N- dimethylpropane-1,3-diamine	10563-29-8 234-148-4 01-2119970376-29	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317	>= 1 - < 3
2,4,6- tris(dimethylaminomethyl)phenol	90-72-2 202-013-9 603-069-00-0 01-2119560597-27	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 1 - < 3
N,N,4-trimethylpiperazine-1- ethylamine	104-19-8 203-183-7 01-2120785093-51	Acute Tox. 3; H301 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2,5
n-butyl acetate	123-86-4 204-658-1 607-025-00-1	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 1 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
Protection of first-aiders	:	First Aid responders should pay attention to self-protection and use the recommended protective clothing If potential for exposure exists refer to Section 8 for specific personal protective equipment.



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		No action sh suitable train It may be dat	ion, ingestion and contact with skin and eyes. all be taken involving any personal risk or without ing. ngerous to the person providing aid to give uth resuscitation.
lf inh	aled		move to fresh air. attention if symptoms occur.
In ca	se of skin contact	: If on skin, rin	se well with water.
In ca	se of eye contact	Remove con Keep eye wie	flush eye(s) with plenty of water. tact lenses. de open while rinsing. n persists, consult a specialist.
lf swa	allowed	Never give a	tory tract clear. nything by mouth to an unconscious person. persist, call a physician.

- **4.2 Most important symptoms and effects, both acute and delayed** None known.
- 4.3 Indication of any immediate medical attention and special treatment needed

Treatment

: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media				
Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical		
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire		
5.2 Special hazards arising from the substance or mixture				
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.		
Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)		
5.3 Advice for firefighters				
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.		
Specific extinguishing	:	Use extinguishing measures that are appropriate to local		

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metho	ods	circumstances a	and the surrounding environment.
Furth	er information	must not be disc Fire residues ar	nated fire extinguishing water separately. This charged into drains. nd contaminated fire extinguishing water must in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

1 / 1	
Personal precautions	: Use personal protective equipment.
	Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
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6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel,
		acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	When using do not eat or drink. When using do not smoke.



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			Wash hands befo	ore breaks and at the end of workday.
7.2 Condi	tions for safe storage,	inc	luding any incom	patibilities
•	irements for storage and containers	:	place. Container	ightly closed in a dry and well-ventilated s which are opened must be carefully ot upright to prevent leakage. Keep in properly ers.
Advic	e on common storage	:	For incompatible SDS.	materials please refer to Section 10 of this
Stora	ge class (TRGS 510)	:	10	
	er information on ge stability	:	Stable under nor	mal conditions.
	mmended storage erature	:	2 - 40 °C	
7.3 Specif	fic end use(s)			

Specific use(s)	:	No data available
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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
n-butyl acetate	123-86-4	AGW	62 ppm 300 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	2;(l)		-	
Further information		s compliance with the arming the unborn cl	e OEL and biological tolerand hild	ce values, there
		STEL	150 ppm 723 mg/m3	2019/1831/E U
Further information	Indicative			
		TWA	50 ppm 241 mg/m3	2019/1831/E U
Further information	Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
N'-(3-aminopropyl)- N,N-dimethylpropane- 1,3-diamine	Workers	Inhalation	Long-term systemic effects	3,7 mg/m3
	Workers	Inhalation	Acute systemic	7,5 mg/m3

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			effects	1
	Workers	Inhalation	Long-term local effects	3,7 mg/m3
	Workers	Inhalation	Acute local effects	7,5 mg/m3
	Workers	Dermal	Long-term systemic effects	0,67 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,65 mg/m3
	Consumers	Inhalation	Long-term local effects	0,65 mg/m3
	Consumers	Oral	Long-term systemic effects	0,2 mg/kg
N,N,4- trimethylpiperazine-1- ethylamine	Workers	Inhalation	Long-term systemic effects	0,59 mg/m3
	Workers	Dermal	Long-term systemic effects	0,167 mg/kg
2,4,6- tris(dimethylaminomet hyl)phenol	Workers	Inhalation	Long-term systemic effects	0,53 mg/m3
	Workers	Inhalation	Acute systemic effects	2,1 mg/m3
	Workers	Dermal	Long-term systemic effects	0,150 mg/kg
	Workers	Dermal	Acute systemic effects	0,600 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,130 mg/m3
	Consumers	Inhalation	Acute systemic effects	0,130 mg/m3
	Consumers	Dermal	Long-term systemic effects	0,075 mg/kg
	Consumers	Dermal	Acute systemic effects	0,075 mg/kg
	Consumers	Oral	Long-term systemic effects	0,075 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,4,6-	Fresh water	0,046 mg/l
tris(dimethylaminomethyl)phenol		
	Marine water	0,005 mg/l
	Remarks: Assessment Factors	
	Sewage treatment plant	0,262 mg/l
	Remarks: Assessment Factors	
	Freshwater - intermittent	0,46 mg/l
	Soil	0,025 mg/kg
N'-(3-aminopropyl)-N,N- dimethylpropane-1,3-diamine	Fresh water	9,2 µg/l
	Remarks: Assessment Factors	
	Marine water	0,92 µg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	92 µg/l
	Remarks:Assessment Factors	



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	Sewage treatment plant	18,1 mg/l
	Remarks: Assessment Factors	
	Fresh water sediment	0,0336 mg/kg dry weight (d.w.)
	Marine sediment	0,0034 mg/kg dry weight (d.w.)
	Soil	0,0013 mg/kg dry weight (d.w.)
N,N,4-trimethylpiperazine-1- ethylamine	Fresh water	0,029 mg/l
	Marine water	0,0029 mg/l
	Fresh water sediment	0,118 mg/kg dry weight (d.w.)
	Marine sediment	0,012 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Soil	0,0066 mg/kg dry weight (d.w.)

8.2 Exposure controls

Personal protective equipme	ent	
Eye/face protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Hand protection Material	:	butyl-rubber
Material Break through time		Ethyl Vinyl Alcohol Laminate (EVAL) > 8 h
Material	:	Nitrile rubber
Material Break through time		Neoprene gloves 10 - 480 min
Remarks	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines Equipment should conform to EN 14387
Filter type	:	Organic vapour type (A)

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid	
Colour	: light yellow	
Odour	: unpleasant	
Odour Threshold	: No data is available on the product itself.	
рН	: substance/mixture is non-soluble (in water)	
Melting point/freezing point	: No data is available on the product itself.	
Boiling point	: > 200 °C	
Flash point	 > 100 °C Method: Pensky-Martens closed cup, closed 102 °C Method: Cleveland open cup 	l cup
Flammability (solid, gas)	: No data is available on the product itself.	
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.	
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.	
Vapour pressure	: <0,01 hPa (20 °C)	
Relative vapour density	: No data is available on the product itself.	
Relative density	: No data is available on the product itself.	
Density	: 1,165 g/cm3 (25 °C)	
Solubility(ies) Water solubility	: practically insoluble (20 °C)	
Solubility in other solvents	: No data is available on the product itself.	
Partition coefficient: n- octanol/water	: No data is available on the product itself.	
Auto-ignition temperature	: No data is available on the product itself.	
Decomposition temperature	: > 200 °C	
Viscosity		

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Viscosity, dynamic :

: 20 000 - 40 000 mPa.s (25 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None know	'n.
--------------------------------	-----

10.6 Hazardous decomposition products

Hazardous decomposition	:	carbon monoxide
products		carbon dioxide
		Nitrogen oxides (NOx)

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Produc	t:

Acute oral toxicity	:	LD50 (Rat, male and female): 2 631 mg/kg Method: OECD Test Guideline 401
Acute dermal toxicity	:	LD50 (Rat, male and female): > 4 000 mg/kg Method: OECD Test Guideline 402

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Acute oral toxicity :	:	LD50 (Rat, female): > 50 - 300 mg/kg Method: OECD Test Guideline 423
		Acute toxicity estimate: 50,005 mg/kg Method: Calculation method



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Acute	e dermal toxicity	 LD50 (Rat, male and female): > 2 000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity
N'-(3-	-aminopropyl)-N,N-d	methylpropane-1,3-diamine:
Acute	e oral toxicity	 LD50 (Rat, male and female): 1 669 mg/kg Method: OECD Test Guideline 401 GLP: no Assessment: The component/mixture is moderately toxic after single ingestion.
2,4,6-	-tris(dimethylaminor	nethyl)phenol:
Acute	e oral toxicity	 LD50 (Rat, male and female): 2 169 mg/kg Method: OECD Test Guideline 401 Assessment: The component/mixture is low toxic after single ingestion.
Acute	e dermal toxicity	: LD50 (Rat, male): > 1 ml/kg Assessment: The substance or mixture has no acute dermal toxicity
N,N,4	l-trimethylpiperazine	-1-ethylamine:
Acute	e oral toxicity	: LD50 (Rat, female): 200 - 2 000 mg/kg Method: OECD Test Guideline 423 GLP: yes Assessment: The component/mixture is toxic after single ingestion.
Acute	e dermal toxicity	: LD50 (Rabbit, male): 0.51 mL/kg bw Assessment: The component/mixture is moderately toxic after single contact with skin.
n-but	yl acetate:	
Acute	e oral toxicity	: LD50 (Rat): > 8 800 mg/kg
		LD50 (Mouse): 7 060 mg/kg
		LD50 (Rabbit): 7 437 mg/kg
		LD50 (Guinea pig): 4 700 mg/kg
		LD50 (Rat, female): 10 760 mg/kg Method: OECD Test Guideline 423
Acute	e dermal toxicity	: LD50 (Rabbit): > 17 600 mg/kg
		LD50 (Rabbit, male and female): 14 112 mg/kg



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Skin corrosion/irritation

Product:

Species	:	Rabbit
Result	:	No skin irritation
Remarks	:	Moderate skin irritation

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species	:	human skin
Method	:	OECD Test Guideline 439
Result	:	No skin irritation

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	: Rabbit
Assessment	: Causes severe burns.
Method	: OECD Test Guideline 404
Result	: Extremely corrosive and destructive to tissue.
GLP	: yes
	-

2,4,6-tris(dimethylaminomethyl)phenol:

Method		Rabbit OECD Test Guideline 404 Corrosive after 1 to 4 hours of exposure
Species Method Result	:	synthetic macromolecular bio-barrier OECD Test Guideline 435 Corrosive after 1 to 4 hours of exposure

N,N,4-trimethylpiperazine-1-ethylamine:

Species	:	Rabbit
Assessment	:	Causes severe burns.
Method	:	OECD Test Guideline 404
Result	:	Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Species	:	Rabbit
Result	:	Mild eye irritation
Remarks	:	Mild eye irritation

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species	:	Bovine cornea
Method	:	OECD Test Guideline 437
Result	:	No eye irritation



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N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Assessment Result		Risk of serious damage to eyes. Risk of serious damage to eyes.
GLP	:	no

2,4,6-tris(dimethylaminomethyl)phenol:

Species	: F	Rabbit
Assessment	: 0	Corrosive
Method	: 0	Other guidelines
Result	: C	Corrosive

N,N,4-trimethylpiperazine-1-ethylamine:

Result	:	Corrosive
--------	---	-----------

Respiratory or skin sensitisation

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Test Type Exposure routes Species Method	:	Maximisation Test Skin Guinea pig OECD Test Guideline 406
Result		Does not cause skin sensitisation.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type Exposure routes Species	:	Maximisation Test Skin Guinea pig
Species	•	Guinea pig
Assessment	•	Probability or evidence of low to moderate skin sensitisation rate in humans
Method	:	OECD Test Guideline 406
Result	:	Probability or evidence of low to moderate skin sensitisation rate in humans
GLP	:	yes

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

N,N,4-trimethylpiperazine-1-ethylamine:

Result	:	Did not cause sensitisation on laboratory animals.

n-butyl acetate:

Exposure routes	:	Skin
Species	:	Guinea pig
Result	:	Does not cause skin sensitisation.



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Germ cell mutagenicity

Product:

Genotoxicity in vitro	:	Concentration: 5000 ug/plate
		Metabolic activation: with and without metabolic activation
		Method: OECD Test Guideline 471
		Result: negative

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Genotoxicity in vitro :	Test Type: Ames test Test system: Salmonella tryphimurium and E. coli Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
	Test Type: gene mutation test Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 490 Result: negative
	Test system: Human lymphocytes Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 487 Result: negative
N'-(3-aminopropyl)-N,N-dimeth	nylpropane-1,3-diamine:
Genotoxicity in vitro :	Test Type: Chromosome aberration test in vitro Test system: Human lymphocytes Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 487 Result: negative GLP: yes
	Test Type: reverse mutation assay Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative

Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative GLP: yes

Test Type: reverse mutation assay Test system: Salmonella tryphimurium and E. coli Metabolic activation: with and without metabolic activation

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	Method: OECD Test Guideline 471 Result: negative
2,4,6-tris(dimethylaminon	nethyl)phenol:
Genotoxicity in vitro	: Concentration: 5000 ug/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative
	Concentration: 2500 ug/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative
	Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative
N,N,4-trimethylpiperazine	e-1-ethylamine:
Genotoxicity in vitro	: Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative GLP: yes
	Test Type: reverse mutation assay Test system: Salmonella tryphimurium and E. coli Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
	Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative GLP: yes
	Metabolic activation: with and without metabolic activation Result: negative
Genotoxicity in vivo	 Test Type: In vivo micronucleus test Species: Mouse (male and female) Cell type: Bone marrow Application Route: Intraperitoneal injection Dose: 175/350/560 mg/kg bw /day Result: negative Remarks: Information given is based on data obtained from similar substances.



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Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Mouse, male
Application Route	:	Dermal
Exposure time	:	20 month(s)
Dose	:	1.25/56.3 mg/animal
Frequency of Treatment	:	3 daily
NOAEL	:	>= 56,3 mg/kg body weight
Result	:	negative
Remarks	:	Information given is based on data obtained from similar substances.

Reproductive toxicity

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Effects on fertility	: Species: Rat, male and female
	Dose: 50, 100, 150 mg/kg
	General Toxicity - Parent: NOAEL: 50 mg/kg body weight
	General Toxicity F1: NOAEL: 50 mg/kg body weight
	Method: OECD Test Guideline 421

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility	: Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test Species: Rat, male and female Application Route: Oral Dose: 5, 15 and 50 mg/kg bw/d General Toxicity - Parent: NOAEL: 15 mg/kg body weight General Toxicity F1: NOAEL: 15 mg/kg body weight Method: OECD Test Guideline 422 Result: Animal testing did not show any effects on fertility. GLP: yes
Effects on foetal development	: Test Type: reproductive and developmental toxicity study Species: Rat, male and female Application Route: Oral Dose: 5, 15 and 50 mg/kg bw/d General Toxicity Maternal: NOAEL: 15 mg/kg body weight Developmental Toxicity: NOAEL: 15 mg/kg body weight Method: OECD Test Guideline 422 Result: Not classified GLP: yes Remarks: Information given is based on data obtained from similar substances.
Reproductive toxicity - Assessment	: No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

2,4,6-tris(dimethylaminomethyl)phenol:

Effects on fertility	: Species: Rat, male and female
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			ute: Oral 7 Test Guideline 422 ignificant adverse effects were reported				
N,N,4	-trimethylpiperazine	-1-ethylamine:					
Effects on fertility		: Test Type: Cor Reproduction / Species: Rat, n Dose: 0, 10, 25 Frequency of T General Toxicit General Toxicit Fertility: NOAE Method: OECD	Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test Species: Rat, male and female Dose: 0, 10, 25, 50 mg/kg Frequency of Treatment: 7 days/week General Toxicity - Parent: NOAEL: 50 mg/kg body weight General Toxicity F1: NOAEL: 50 mg/kg body weight Fertility: NOAEL: 50 mg/kg body weight Method: OECD Test Guideline 422 Result: negative				
n-but	yl acetate:						
Effect	ts on fertility	Fertility: NOAE	nale and female C Mating/Fertility: 2 000 ppm 9 Test Guideline 416				
Effects on foetal : development		Strain: Sprague Application Rou Developmental Method: OECD	ute: Inhalation Toxicity: NOAEC Parent: 1 500 ppm Test Guideline 414 cts on fertility and early embryonic				
sтот	- single exposure						
Comp	oonents:						
n-but	yl acetate:						
Exposure routes : Target Organs : Assessment :			Inhalation Narcotic effects May cause drowsiness or dizziness.				
STOT	- repeated exposur	e					
	ata available						
Repe	ated dose toxicity						
Com	oonents:						

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Species	:	Rat, male and female
NOAEL	:	60 mg/kg
Application Route	:	Oral
Dose	:	20, 60, 180 mg/kg
Method	:	OECD Test Guideline 407

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:



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Speci	es	: Rat, male and fe : 500 mg/m3	emale
Applic	cation Route	: Inhalation	
	atmosphere	: vapour	
	sure time	: 21 d 6 h	
Numb	er of exposures	: 5 days/week	
Dose		: 550 mg/m3	
Metho		: Subchronic toxic	sity
Rema	ırks	: Based on data fi	rom similar materials
Speci		: Mouse, male	
NOAE		: >= 56,3 mg/kg/d	
	cation Route	: Skin contact	
Metho	er of exposures	: 3 d : Chronic toxicity	
Rema			om similar materials
Reina	1173		
Speci	es	: Rat, male and fe	emale
NOAE		: 41 mg/kg	
NOAE		: 1 000 mg/l, ppm	
	cation Route	: oral (feed)	
	sure time	: 20 months	
Dose	er of exposures	: 3 times/week : 1000/7500/1500	0.000
Metho	bd	: OECD Test Guid	
Wethe			
	tris(dimethylaminor		
Speci		: Rat, male and fe	emale
NOEL		: 15 mg/kg	
	cation Route	: Ingestion	
	sure time	: 1 032 h	
Metho	er of exposures	: 7 d : Subacute toxicity	,
Metho			y
N,N,4	-trimethylpiperazine	e-1-ethylamine:	
Speci		: Rat, male and fe	emale
NOAE		: 50 mg/kg	
	cation Route	: Oral : 6 - 10 weeks	
	sure time per of exposures	: 6 - 10 weeks : 7 days/week	
Dose		: 0, 10, 25, 50mg/	ka bw/day
Metho	bd	: OECD Test Guid	
GLP		: yes	
55		. ,00	

n-butyl acetate:

Species	:	Rat, male and female
NOAEL	:	2,4 mg/l
Application Route	:	Inhalation
Test atmosphere	:	vapour



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Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Experience with human exposure
No data available
Toxicology, Metabolism, Distribution
No data available
Neurological effects
No data available
Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:				
2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):				
Toxicity to fish	:	LC50 (Danio rerio (zebra fish)): 5,7 mg/l Exposure time: 96 h Test Type: semi-static test Method: OECD Test Guideline 203		
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 0,76 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202		
Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 3,11 mg/l Exposure time: 96 h Test Type: static test Method: OECD Test Guideline 201 GLP: yes		
M-Factor (Acute aquatic toxicity)	:	1		
M-Factor (Chronic aquatic toxicity)	:	1		

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Print Date 23.06.2023 N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine: Toxicity to fish LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l • End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 203 GLP: yes Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 9,2 mg/l aquatic invertebrates End point: Immobilization Exposure time: 48 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: OECD Test Guideline 202 GLP: yes Toxicity to algae/aquatic ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l • plants Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes NOEC (Selenastrum capricornutum (green algae)): 5,7 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes Toxicity to microorganisms EC50 (Pseudomonas putida): 181 mg/l Exposure time: 16 h Test Type: static test Analytical monitoring: no Test substance: Fresh water

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish	:	LC50 (Cyprinus carpio (Carp)): 175 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: no

Method: DIN 38 412 Part 8

GLP: no



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		Test substance:	Marine water
Toxicity to algae/aquatic plants		Exposure time: 7 Test Type: static Analytical monito Test substance:	r test pring: yes
		Exposure time: 7 Test Type: static Analytical monito Test substance:	r test pring: yes
methylpiperazine-1-	eth	ylamine:	
o fish	:	Exposure time: 9	chus mykiss (rainbow trout)): > 29 mg/l 96 h Test Guideline 203
o daphnia and other overtebrates	:	Exposure time: 4 Test Type: static	
o algae/aquatic	:	Exposure time: 7	rchneriella subcapitata (algae)): 29 mg/l 72 h Test Guideline 201
		Exposure time: 7	tirchneriella subcapitata (algae)): 3,2 mg/l 72 h Test Guideline 201
o microorganisms	:	Exposure time: 3 Test Type: static Test substance:	test
ology Assessment			
aquatic toxicity	:	Harmful to aquat	tic life with long lasting effects.
cetate:			
o fish	:	EC50 (Menidia b Exposure time: 9	peryllina (Silverside)): 185 mg/l 96 h
		Exposure time: 9	es promelas (fathead minnow)): 18 mg/l 96 h Test Guideline 203
o daphnia and other	:	EC50 : 205 mg/l	
	o microorganisms ology Assessment quatic toxicity cetate: o fish	o microorganisms : ology Assessment quatic toxicity : cetate: o fish :	Exposure time: 7 Method: OECD NOEC (Pseudok Exposure time: 7 Method: OECD o microorganisms EC50 (activated Exposure time: 3 Test Type: static Test substance: Method: OECD GLP: yes ology Assessment quatic toxicity Harmful to aquat cetate: o fish EC50 (Menidia b Exposure time: 9 LC50 (Pimephal Exposure time: 9



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aqua	tic invertebrates		Exposure time: 24	4 h
			EC50 : 44 mg/l Exposure time: 4 Method: OECD T	8 h est Guideline 202
Toxic plants	ity to algae/aquatic s	:	EC50 (Desmodes Exposure time: 7	smus subspicatus (green algae)): 674,7 mg/l 2 h
Toxic	ity to microorganisms	:	IC0 : 1 200 mg/l Exposure time: 24	4 h

12.2 Persistence and degradability

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability	:	Test Type: aerobic
		Result: Readily biodegradable.
		Biodegradation: 100 %
		Related to: Dissolved organic carbon (DOC)
		Exposure time: 28 d
		Method: OECD Test Guideline 301A
		Test substance: Fresh water
		GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability	: Test Type: aerobic
	Inoculum: activated sludge, non-adapted
	Concentration: 2 mg/l
	Result: Not biodegradable
	Biodegradation: 4 %
	Exposure time: 28 d
	Method: OECD Test Guideline 301D

N,N,4-trimethylpiperazine-1-ethylamine:

Biodegradability	: Test Type: aerobic
	Inoculum: activated sludge
	Result: Not readily biodegradable.
	Biodegradation: 0%
	Exposure time: 28 d
	Method: OECD Test Guideline 301B

n-butyl acetate:



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Biodegradability	: Result: Readily biodegradable. Biodegradation: 98 % Exposure time: 28 d
12.3 Bioaccumulative potential	
Components:	
N'-(3-aminopropyl)-N,N-din	nethylpropane-1,3-diamine:
Partition coefficient: n- octanol/water	: log Pow: -0,56 (25 °C) pH: 11,6 Method: OECD Test Guideline 107
2,4,6-tris(dimethylaminome	ethyl)phenol:
Partition coefficient: n- octanol/water	: Pow: >= 0,219 (21,5 °C) log Pow: -0,66 (21,5 °C) Method: OPPTS 830.7550
N,N,4-trimethylpiperazine-	1-ethylamine:
Partition coefficient: n- octanol/water	: log Pow: -0,591 (21 °C) pH: 9,6
n-butyl acetate:	
Bioaccumulation	: Bioconcentration factor (BCF): 4 - 14
12.4 Mobility in soil	
No data available	
12.5 Results of PBT and vPvB a	assessment
Product:	
Assessment	: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
12.6 Endocrine disrupting prop	erties
Product:	
Assessment	: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
12.7 Other adverse effects	
Product:	
Additional ecological information	 An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods Product : Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number				
	ADN	:	UN 3082	
	ADR	:	UN 3082	
I	RID	:	UN 3082	
I	MDG	:	UN 3082	
I	ATA	:	UN 3082	
14.2	UN proper shipping name			
1	ADN	:	N.O.S.	Y HAZARDOUS SUBSTANCE, LIQUID, COL-DIMERCAPTANE)
1	ADR	:	N.O.S.	Y HAZARDOUS SUBSTANCE, LIQUID, COL-DIMERCAPTANE)
I	RID	:	N.O.S.	Y HAZARDOUS SUBSTANCE, LIQUID, COL-DIMERCAPTANE)
I	MDG	:	N.O.S.	Y HAZARDOUS SUBSTANCE, LIQUID, COL-DIMERCAPTANE)
I	ΑΤΑ	:		ardous substance, liquid, n.o.s. COL-DIMERCAPTANE)
14.3	Transport hazard class(es)			
			Class	Subsidiary risks
	ADN	:	9	
	ADR	:	9	
I	RID	:	9	
I	MDG	:	9	
I	ΑΤΑ	:	9	



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14.4 Packing group

	ADN Packing group Classification Code Hazard Identification Number Labels	::	III M6 90 9
	ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	:	III M6 90 9 (-)
	RID Packing group Classification Code Hazard Identification Number Labels	:	III M6 90 9
	IMDG Packing group Labels EmS Code	:	III 9 F-A, S-F
	IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous
	IATA (Passenger) Packing instruction (passenger aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous
14.5	Environmental hazards		
	ADN Environmentally hazardous	:	yes
	ADR Environmentally hazardous	:	yes
	RID Environmentally hazardous	:	yes
	IMDG Marine pollutant	:	yes
	IATA (Passenger) Environmentally hazardous	:	yes
	IATA (Cargo) Environmentally hazardous	:	yes

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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances su (Annex XIV)	ubject to authorisation	: Not applicable
REACH - Candidate List of Su Concern for Authorisation (Arti REACH - Restrictions on the n	 This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57). Conditions of restriction for the 	
the market and use of certain of mixtures and articles (Annex X	following entries should be considered: Number on list 75, 3	
		If you intend to use this product as tattoo ink, please contact your vendor.
Seveso II - Directive 2003/105 Council Directive 96/82/EC on major-accident hazards involvi substances	the control of	Not applicable
Seveso III: Directive 2012/18/E European Parliament and of th control of major-accident haza dangerous substances.	e Council on the	ENVIRONMENTAL HAZARDS
Water hazard class (Germany)	: WGK 1 slightly haza Classification accord	rdous to water ing to AwSV, Annex 1 (5.2)
TA Luft List (Germany)	Not applicable 5.2.4: Inorganic subs Not applicable 5.2.5: Organic Subst	4-trimethylpiperazine-1-ethylamine nic substance:

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Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:			
DSL	•	This product contains one or several components that are not on the Canadian DSL nor NDSL.	
AIIC		All components are listed on the inventory, regulatory obligations/restrictions apply. Please contact your sales representative for more information before import into Australia	
ENCS	:	On the inventory, or in compliance with the inventory	
KECI	:	On the inventory, or in compliance with the inventory	
PICCS	:	Not in compliance with the inventory	
IECSC	:	On the inventory, or in compliance with the inventory	
TCSI	:	On the inventory, or in compliance with the inventory	
TSCA	:	On or in compliance with the active portion of the TSCA inventory	

Inventories



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AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H226 H301 H302 H312 H314 H317 H318 H336 H400 H410		Flammable liquid and vapour. Toxic if swallowed. Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. May cause drowsiness or dizziness. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.	
H412 EUH066	:	Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.	
Full text of other abbreviation	ions		
Acute Tox. Aquatic Acute Aquatic Chronic Eye Dam. Flam. Liq. Skin Corr. Skin Sens. STOT SE 2019/1831/EU DE TRGS 900 2019/1831/EU / TWA 2019/1831/EU / STEL DE TRGS 900 / AGW		Acute toxicity Short-term (acute) aquatic hazard Long-term (chronic) aquatic hazard Serious eye damage Flammable liquids Skin corrosion Skin sensitisation Specific target organ toxicity - single exposure Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values Germany. TRGS 900 - Occupational exposure limit values. Limit Value - eight hours Short term exposure limit Time Weighted Average	
Further information Classification of the mixtur	Classification procedure:		
Eye Irrit. 2	H3	19 Based on product data or assessment	
Skin Sens. 1	H3	17 Calculation method	
Aquatic Chronic 2 H4		11 Calculation method	

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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