SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2030 HARDENER

Unique Formula Identifier (UFI) : 27Q5-T05F-R00S-43MG

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Berlin: 0049 30 19 24 0 & 0049 30 30 68 6 7 11
Bonn: 0049 228 19 27 0 & 0049 228 28 7 3 32 11
Erfurt: 0049 361 73 07 30
Freiburg: 0049 761 16 24 0
Göttingen: 0049 51 19 24 0 & 0049 551 38 31 80
Homburg: 0049 6841 19 24 0
Mainz: 0049 6131 19 24 0 & 0049 6131 23 24 66
München: 0049 89 19 24 0
Nürnberg: 0049 911 39 8 2 45 1
EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1 800-424-9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine
Ethyleneimine, Polymer
3,3'-oxybis(ethyleneoxy)bis(propylamine)
Amines, polyethylenepoly-, triethylenetetramine fraction

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8 234-148-4 01-2119970376-29	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317	>= 5 - < 9,65
Ethyleneimine, Polymer	9002-98-6 Polymer	Acute Tox. 4; H302 Eye Irrit. 2; H319 Skin Sens. 1B; H317 Aquatic Chronic 2; H411	>= 2,5 - < 10
3,3'-oxybis(ethyleneoxy)bis(propylamine)	4246-51-9 224-207-2 01-2119963377-26	Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 3 - < 5
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8 292-588-2 01-2119487919-13	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 2,5 - < 3

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Carbon dioxide (CO2) Carbon monoxide

Nitrogen oxides (NOx)
Ammonia

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Storage class (TRGS 510) : 8A

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	AGW (Inhalable fraction)	10 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		AGW (Alveolate fraction)	1,25 mg/m3	DE TRGS 900

Peak-limit: excursion factor (category)	2;(II)
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
3,3'-oxybis(ethyleneoxy)bis(propylamine)	Workers	Inhalation	Long-term systemic effects	59 mg/m3
	Workers	Inhalation	Acute systemic effects	176 mg/m3
	Workers	Inhalation	Long-term local effects	1 mg/m3
	Workers	Dermal	Long-term systemic effects	8,3 mg/kg
	Consumers	Inhalation	Long-term systemic effects	17 mg/m3
	Consumers	Inhalation	Acute systemic effects	52 mg/m3
	Consumers	Inhalation	Long-term local effects	0,5 mg/m3
	Consumers	Inhalation	Acute local effects	6,5 mg/m3
	Consumers	Dermal	Long-term systemic effects	5 mg/kg
	Consumers	Oral	Long-term systemic effects	5 mg/kg
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Workers	Inhalation	Long-term systemic effects	3,7 mg/m3
	Workers	Inhalation	Acute systemic effects	7,5 mg/m3
	Workers	Inhalation	Long-term local effects	3,7 mg/m3
	Workers	Inhalation	Acute local effects	7,5 mg/m3
	Workers	Dermal	Long-term systemic effects	0,67 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,65 mg/m3
	Consumers	Inhalation	Long-term local effects	0,65 mg/m3
	Consumers	Oral	Long-term systemic effects	0,2 mg/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	Workers	Inhalation	Long-term systemic effects	0,54 mg/m3
	Consumers	Inhalation	Long-term systemic effects	0,096 mg/m3
	Consumers	Oral	Long-term systemic effects	14 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
3,3'-oxybis(ethyleneoxy)bis(propylamine)	Fresh water	0,22 mg/l
	Marine water	0,022 mg/l
	Intermittent use/release	2,2 mg/l
	Sewage treatment plant	125 mg/l
	Fresh water sediment	1,1 mg/kg
	Marine sediment	0,11 mg/kg
	Soil	0,091 mg/kg
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Fresh water	9,2 µg/l
	Remarks:Assessment Factors	
	Marine water	0,92 µg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	92 µg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	18,1 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0,0336 mg/kg dry weight (d.w.)
	Marine sediment	0,0034 mg/kg dry weight (d.w.)
	Soil	0,0013 mg/kg dry weight (d.w.)
Amines, polyethylenepoly-, triethylenetetramine fraction	Fresh water	0,027 mg/l
	Marine water	0,003 mg/l
	Sewage treatment plant	0,13 mg/l
	Fresh water sediment	8,572 mg/kg dry weight (d.w.)
	Marine sediment	0,857 mg/kg dry weight (d.w.)
	Soil	1,25 mg/kg dry weight (d.w.)

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks : The selected protective gloves have to satisfy the

specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines Equipment should conform to EN 14387

Filter type : Combined particulates, ammonia/amines and organic vapour type (AK-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	light brown
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	substance/mixture is non-soluble (in water)
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 100 °C Method: closed cup
Flammability (solid, gas)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.

Density	:	ca. 1,15 g/cm3
Solubility(ies)		
Water solubility	:	insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	ca. 18 000 mPa.s (25 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition products : tetrahydrofuran
carbon monoxide
carbon dioxide
Nitrogen oxides (NOx)
ammonia, anhydrous
Aldehydes
Ketones

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2 000 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2 000 mg/kg
Method: Calculation method

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Acute oral toxicity : LD50 (Rat, male and female): 1 669 mg/kg
Method: OECD Test Guideline 401
GLP: no
Assessment: The component/mixture is moderately toxic after single ingestion.

Ethyleneimine, Polymer:

Acute oral toxicity : LD50 (Rat): > 300 - 2 000 mg/kg
Assessment: The component/mixture is moderately toxic after single ingestion.

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Acute oral toxicity : LD50 (Rat, male and female): 2 850 - 3 160 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is low toxic after single ingestion.

Acute dermal toxicity : LD50 (Rat, male and female): > 2 150 mg/kg
Method: OECD Test Guideline 402
Assessment: The component/mixture is low toxic after single contact with skin.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Acute oral toxicity : LD50 (Rat, male and female): 1 716,2 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute dermal toxicity : LD50 (Rabbit, male and female): 1 465,4 mg/kg
Method: OECD Test Guideline 402
Assessment: The component/mixture is moderately toxic after single contact with skin.

Skin corrosion/irritation

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Rabbit
Assessment	:	Causes severe burns.
Method	:	OECD Test Guideline 404
Result	:	Extremely corrosive and destructive to tissue.
GLP	:	yes

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	:	Rabbit
Method	:	Other guidelines
Result	:	Corrosive after 3 minutes to 1 hour of exposure

Amines, polyethylenepoly-, triethylenetetramine fraction:

Species	:	reconstructed human epidermis (RhE)
Assessment	:	Causes burns.
Method	:	OECD Test Guideline 435
Result	:	Corrosive after 3 minutes to 1 hour of exposure

Species	:	Rabbit
Assessment	:	Causes burns.
Method	:	OECD Test Guideline 404
Result	:	Corrosive after 3 minutes to 1 hour of exposure

Serious eye damage/eye irritation

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Assessment	:	Risk of serious damage to eyes.
Result	:	Risk of serious damage to eyes.
GLP	:	no

Ethyleneimine, Polymer:

Result	:	Eye irritation

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	:	Rabbit
Assessment	:	Risk of serious damage to eyes.
Result	:	Risk of serious damage to eyes.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Species	:	Rabbit
Assessment	:	Risk of serious damage to eyes.
Method	:	OECD Test Guideline 405
Result	:	Irreversible effects on the eye

Respiratory or skin sensitisation

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type	:	Maximisation Test
Exposure routes	:	Skin
Species	:	Guinea pig
Assessment	:	Probability or evidence of low to moderate skin sensitisation rate in humans
Method	:	OECD Test Guideline 406
Result	:	Probability or evidence of low to moderate skin sensitisation rate in humans
GLP	:	yes

Ethyleneimine, Polymer:

Assessment	:	The product is a skin sensitiser, sub-category 1B.

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Exposure routes	:	Skin
Species	:	Other
Result	:	May cause sensitisation by skin contact.
Assessment	:	May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage. May cause an allergic skin reaction.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Exposure routes	:	Skin
Species	:	Guinea pig
Assessment	:	Probability or evidence of skin sensitisation in humans
Method	:	OECD Test Guideline 406
Result	:	Probability or evidence of skin sensitisation in humans

Germ cell mutagenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Genotoxicity in vitro	:	Test Type: Chromosome aberration test in vitro Test system: Human lymphocytes Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 487 Result: negative GLP: yes Test Type: reverse mutation assay Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

Test Type: reverse mutation assay
Test system: Salmonella tryphimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: Micronucleus test
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Germ cell mutagenicity-Assessment : In vitro tests did not show mutagenic effects

Amines, polyethylenepoly-, triethylenetetramine fraction:

Genotoxicity in vitro : Test Type: reverse mutation assay
Test system: Salmonella tryphimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
GLP: yes

Test Type: Micronucleus test
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg

Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Mouse, male
Application Route	:	Dermal
Exposure time	:	20 month(s)
Dose	:	1.25/56.3 mg/animal
Frequency of Treatment	:	3 daily
NOAEL	:	>= 56,3 mg/kg body weight
Result	:	negative
Remarks	:	Information given is based on data obtained from similar substances.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Species	:	Mouse, male
Application Route	:	Dermal
NOAEL	:	>= 50 mg/kg bw/day
Method	:	OECD Test Guideline 451
Result	:	negative

Species	:	Mouse, male
Application Route	:	Dermal
Exposure time	:	104 weeks
NOAEL	:	>= 20 mg/kg bw/day
Method	:	OECD Test Guideline 451
Result	:	negative

Reproductive toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility	:	Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test Species: Rat, male and female Application Route: Oral Dose: 5, 15 and 50 mg/kg bw/d General Toxicity - Parent: NOAEL: 15 mg/kg body weight General Toxicity F1: NOAEL: 15 mg/kg body weight Method: OECD Test Guideline 422 Result: Animal testing did not show any effects on fertility. GLP: yes
Effects on foetal development	:	Test Type: reproductive and developmental toxicity study Species: Rat, male and female Application Route: Oral Dose: 5, 15 and 50 mg/kg bw/d General Toxicity Maternal: NOAEL: 15 mg/kg body weight Developmental Toxicity: NOAEL: 15 mg/kg body weight Method: OECD Test Guideline 422

Result: Not classified
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 100,300,1000 (600 day7) mg/kg
Frequency of Treatment: 7 days/week
General Toxicity - Parent: NOAEL: 600 mg/kg body weight
Fertility: NOAEL: 600 mg/kg body weight
Early Embryonic Development: NOAEL: 600 mg/kg body weight
Method: OECD Test Guideline 422

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Effects on foetal development : Test Type: Pre-natal
Species: Rat
Application Route: Oral
Dose: 75/325/750 mg/kg bw/day
Duration of Single Treatment: 10 d
General Toxicity Maternal: NOAEL: >= 750 mg/kg body weight
Developmental Toxicity: NOAEL: >= 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit
Application Route: Dermal
Dose: 5/50/125 mg/kg bw/day
Duration of Single Treatment: 13 d
General Toxicity Maternal: NOAEL: 50 mg/kg body weight
Developmental Toxicity: NOAEL: >= 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : The reprotoxic effects of Triethylenetetramine (TETA) are under further evaluation as part of the EU REACH program due in part to the aminoethyl ethanolamine (AEEA) content.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species	:	Rat, male and female
	:	500 mg/m3
Application Route	:	Inhalation
Test atmosphere	:	vapour
Exposure time	:	21 d 6 h
Number of exposures	:	5 days/week
Dose	:	550 mg/m3
Method	:	Subchronic toxicity
Remarks	:	Based on data from similar materials

Species	:	Mouse, male
NOAEL	:	>= 56,3 mg/kg/d
Application Route	:	Skin contact
Number of exposures	:	3 d
Method	:	Chronic toxicity
Remarks	:	Based on data from similar materials

Species	:	Rat, male and female
NOAEL	:	41 mg/kg
NOAEL	:	1 000 mg/l, ppm
Application Route	:	oral (feed)
Exposure time	:	20 months
Number of exposures	:	3 times/week
Dose	:	1000/7500/15000 ppm
Method	:	OECD Test Guideline 408

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Species	:	Rat, male and female
NOAEL	:	< 100 mg/kg
Application Route	:	oral (gavage)
Number of exposures	:	daily
Dose	:	100, 300, 1000(600,day7)mg/kg
Control Group	:	yes
Method	:	OECD Test Guideline 422

Repeated dose toxicity - Assessment	:	May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage. No adverse effect has been observed in chronic toxicity tests.

Amines, polyethylenepoly-, triethylenetetramine fraction:

Species	:	Rat, male and female
NOAEL	:	350 mg/kg
Application Route	:	Oral
Exposure time	:	28 d
Number of exposures	:	7 d
Dose	:	100/350/1000 mg/kg bw/day
Method	:	OECD Test Guideline 407
Target Organs	:	Lungs
Remarks	:	Information given is based on data obtained from similar

substances.

Species	:	Dog, male and female
NOAEL	:	125 mg/kg
Application Route	:	Oral
Target Organs	:	Lungs
Remarks	:	Information given is based on data obtained from similar substances.

Species	:	Dog, male and female
NOAEL	:	50 mg/kg
Application Route	:	Oral
Method	:	Subchronic toxicity
Remarks	:	Information given is based on data obtained from similar substances.

Species	:	Rat, male and female
NOAEL	:	50 mg/kg
Application Route	:	Oral
Exposure time	:	26 weeks
Dose	:	50/175/600 mg/kg bw/day
Method	:	OECD Test Guideline 408
Target Organs	:	Lungs
Remarks	:	Information given is based on data obtained from similar substances.

Species	:	Mouse, male and female
NOAEL	:	92 mg/kg, 600 ppm
Application Route	:	Oral
Exposure time	:	120/600/3000 ppm
Method	:	OECD Test Guideline 408
Remarks	:	Information given is based on data obtained from similar substances.

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 9,2 mg/l End point: Immobilization Exposure time: 48 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	:	ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes NOEC (Selenastrum capricornutum (green algae)): 5,7 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes
Toxicity to microorganisms	:	EC50 (Pseudomonas putida): 181 mg/l Exposure time: 16 h Test Type: static test Analytical monitoring: no Test substance: Fresh water Method: DIN 38 412 Part 8 GLP: no

Ethyleneimine, Polymer:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 1 - 10 mg/l
Exposure time: 96 h

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 1 000 mg/l
Exposure time: 96 h
Test Type: static test
Method: DIN 38412

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 218,16 mg/l
Exposure time: 48 h
Test Type: static test
Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 500 mg/l
Exposure time: 72 h
Test Type: static test
Method: DIN 38412

Toxicity to microorganisms : (Pseudomonas putida): 221,9 mg/l
End point: Growth rate
Exposure time: 17 h
Test Type: static test
Method: DIN 38412

Amines, polyethylenepoly-, triethylenetetramine fraction:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): 570 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1.

LC50 (Leuciscus idus (Golden orfe)): 200 - 500 mg/l
Exposure time: 96 h

LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31,1 mg/l
End point: Immobilization
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test

Test substance: Fresh water
Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1,34 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : NOEC (Bacteria): >= 100 mg/l
Exposure time: 28 d
Method: OECD Test Guideline 216

EC50 (Bacteria): > 100 mg/l
Exposure time: 28 h
Method: OECD Test Guideline 216

EC50 (Bacteria): 15,7 mg/l
Exposure time: 2 h
Test Type: static test
Test substance: Fresh water

NOEC (Bacteria): 1,3 mg/l
Exposure time: 2 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10: 1,9 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to soil dwelling organisms : NOEC: ca. 62,5 mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

EC50: > 1 000 mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Test Type: aerobic
Result: Readily biodegradable.
Biodegradation: 100 %

Related to: Dissolved organic carbon (DOC)
Exposure time: 28 d
Method: OECD Test Guideline 301A
Test substance: Fresh water
GLP: yes

Ethyleneimine, Polymer:

Biodegradability : Result: Not biodegradable

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Biodegradability : Inoculum: activated sludge
Concentration: 30 mg/l
Result: Not readily biodegradable.
Biodegradation: < 10 %
Exposure time: 60 d
Method: OECD Test Guideline 301B

Amines, polyethylenepoly-, triethylenetetramine fraction:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D
Test substance: Fresh water

Test Type: aerobic
Inoculum: activated sludge
Result: Not inherently biodegradable.
Biodegradation: 20 %
Related to: Dissolved organic carbon (DOC)
Exposure time: 84 d
Method: OECD Test Guideline 302A
Test substance: Fresh water

12.3 Bioaccumulative potential

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n-octanol/water : log Pow: -0,56 (25 °C)
pH: 11,6
Method: OECD Test Guideline 107

3,3'-oxybis(ethyleneoxy)bis(propylamine):

Partition coefficient: n-octanol/water : log Pow: -1,25 (25 °C)
pH: 11,1
Method: OECD Test Guideline 107

Amines, polyethylenepoly-, triethylenetetramine fraction:

Partition coefficient: n-octanol/water : log Pow: -2,08 - 2,90 (20 °C)
Method: QSAR

12.4 Mobility in soil

Components:

Amines, polyethylenepoly-, triethylenetetramine fraction:

Distribution among environmental compartments	:	Koc: 3162,28, log Koc: 3,5 Method: OECD Test Guideline 106

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADN	:	UN 2735
ADR	:	UN 2735

RID : UN 2735

IMDG : UN 2735

IATA : UN 2735

14.2 UN proper shipping name

ADN : AMINES, LIQUID, CORROSIVE, N.O.S. (DIMETHYL DIPROPYL TRIAMINE, TRIOXATRIDECANEDIAMINE)

ADR : AMINES, LIQUID, CORROSIVE, N.O.S. (DIMETHYL DIPROPYL TRIAMINE, TRIOXATRIDECANEDIAMINE)

RID : AMINES, LIQUID, CORROSIVE, N.O.S. (DIMETHYL DIPROPYL TRIAMINE, TRIOXATRIDECANEDIAMINE)

IMDG : AMINES, LIQUID, CORROSIVE, N.O.S. (DIMETHYL DIPROPYL TRIAMINE, TRIOXATRIDECANEDIAMINE)

IATA : Amines, liquid, corrosive, n.o.s. (DIMETHYL DIPROPYL TRIAMINE, TRIOXATRIDECANEDIAMINE)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	8	
ADR	8	
RID	8	
IMDG	8	
IATA	8	

14.4 Packing group

ADN

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8

ADR

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8
Tunnel restriction code	:	(E)

RID

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8

IMDG

Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft)	:	855
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft)	:	851
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

14.5 Environmental hazards

ADN
Environmentally hazardous : no

ADR
Environmentally hazardous : no

RID
Environmentally hazardous : no

IMDG
Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	Not applicable

Water hazard class (Germany)	:	WGK 2 obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components listed in the Canadian NDSL.
AIIC	:	On the inventory, or in compliance with the inventory
ENCS	:	Not in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
DE TRGS 900 / AGW	:	Time Weighted Average

Further information

Classification of the mixture:		**Classification procedure:**
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.