

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	: ARALDITE® 2028-1 ISOCYANATE
Substance name	: Hexamethylene diisocyanate, Polymer
CAS-No.	: 28182-81-2
EC-No.	: -

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture	: Adhesives
---------------------------------	-------------

1.3 Details of the supplier of the safety data sheet

Company	: Huntsman Advanced Materials (Europe) BV
Address	: Grijpenlaan 18 3300 Tienen Belgium
Telephone	: +41 61 299 20 41
Telefax	: +41 61 299 20 40
E-mail address of person responsible for the SDS	: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone

Emergency telephone	: Berlin: 0049 30 19 24 0 & 0049 30 30 68 6 7 11 Bonn: 0049 228 19 27 0 & 0049 228 28 7 3 32 11 Erfurt: 0049 361 73 07 30 Freiburg: 0049 761 16 24 0 Göttingen: 0049 51 19 24 0 & 0049 551 38 31 80 Homburg: 0049 6841 19 24 0 Mainz: 0049 6131 19 24 0 & 0049 6131 23 24 66 München: 0049 89 19 24 0 Nürnberg: 0049 911 39 8 2 45 1 EUROPE: +32 35 75 1234 France ORFILA: +33(0)145425959 ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333 Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1 800-424-9300
---------------------	--

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

Precautionary Statements : **Prevention:**

P261 Avoid breathing mist or vapors.
P280 Wear protective gloves.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

Additional Labeling

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version 1.3 Revision Date: 26.09.2024 SDS Number: 400001015061 Date of last issue: 21.01.2022
Date of first issue: 12.05.2015

Print Date 10.10.2025

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

SECTION 3: Composition/information on ingredients

3.1 Substances

Substance name : Hexamethylene diisocyanate, Polymer
CAS-No. : 28182-81-2
EC-No. : -

Hazardous ingredients

Chemical name	CAS-No. EC-No.	Concentration (% w/w)	M-Factor, SCL, ATE
Hexamethylene diisocyanate, oligomers	28182-81-2 Polymer	$\geq 90 - \leq 100$	
hexamethylene diisocyanate	822-06-0 212-485-8	$\geq 0,1 - < 0,5$	specific concentration limit Resp. Sens. 1; H334 $\geq 0,5$ % Skin Sens. 1; H317 $\geq 0,5$ % Acute toxicity estimate Acute oral toxicity: 746 mg/kg

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

- If inhaled : Call a physician or poison control centre immediately.
If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

- Risks : May cause an allergic skin reaction.
May cause respiratory irritation.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

- Specific hazards during firefighting : No information available.
- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue:
1.3	26.09.2024	400001015061	21.01.2022
			Date of first issue: 12.05.2015

Print Date 10.10.2025

Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	No action shall be taken involving any personal risk or without suitable training.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Ensure adequate ventilation. Refer to protective measures listed in sections 7 and 8.
----------------------	---	--

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
---------------------------	---	---

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
-------------------------	---	---

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version 1.3 Revision Date: 26.09.2024 SDS Number: 400001015061 Date of last issue: 21.01.2022
Date of first issue: 12.05.2015

Print Date 10.10.2025

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Keep in properly labeled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Storage class (TRGS 510) : 10

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
hexamethylene diisocyanate	822-06-0	AGW	0,005 ppm 0,035 mg/m3	TRGS 430
Peak-limit category: 1;=2=(I)				
Further information: In well-founded cases also a momentary value can be established, that never can be exceeded. This substance will be indicated by = = in combination with an exceeding value., airway sensitizing substance				
		AGW (Vapour and aerosols)	0,005 ppm 0,035 mg/m3	DE TRGS 900
Peak-limit category: 1;=2=(I)				
Further information: In well-founded cases also a momentary value can be established, that never can be exceeded. This substance will be indicated by = = in combination with an exceeding value., Substance sensitizing through the respiratory system				
		MAK	0,005 ppm 0,035 mg/m3	DE DFG MAK
Peak-limit category: 1; I				
Further information: Danger of sensitization of the airways and the skin, Either there are no data for an assessment of damage to the embryo or foetus, including developmental neurotoxicity, or the currently available data are not sufficient for classification in one of the groups A - C				
		Mow	0,01 ppm 0,07 mg/m3	DE DFG MAK
Peak-limit category: 1; I				

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version 1.3 Revision Date: 26.09.2024 SDS Number: 400001015061 Date of last issue: 21.01.2022
Date of first issue: 12.05.2015

Print Date 10.10.2025

Further information: Danger of sensitization of the airways and the skin, Either there are no data for an assessment of damage to the embryo or foetus, including developmental neurotoxicity, or the currently available data are not sufficient for classification in one of the groups A - C

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
hexamethylene diisocyanate	822-06-0	hexamethylenediamine: 15 µg/g creatinine (Urine)	Immediately after exposure or after working hours	TRGS 903
		hexamethylenediamine: 15 µg/g creatinine (Urine)	Immediately after exposition or after working hours	DE DFG BAT

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapor type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

Color	: yellow
Odor	: slight
Odor Threshold	: No data is available on the product itself.
Melting point/ range	: No data available
Boiling point/boiling range	: No data available
Flammability (solid, gas)	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Flash point	: 170 °C Method: closed cup
Autoignition temperature	: ca. 480 °C Method: DIN Method, other
Decomposition temperature	: No data is available on the product itself.
pH	: substance/mixture reacts with water
Viscosity	
Viscosity, dynamic	: 10 000 mPa.s (23 °C) Method: ISO 3219
Solubility(ies)	
Water solubility	: insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Vapor pressure	: < 0,0001 hPa (20 °C)
Density	: ca. 1,14 g/cm ³ (20 °C)
Relative density	: 1,14 (20 °C)
Relative vapor density	: No data is available on the product itself.
Particle characteristics	: No data is available on the product itself.

9.2 Other information

Miscibility with water	: immiscible
------------------------	--------------

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

Molecular weight : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Product:

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Components:

Hexamethylene diisocyanate, oligomers:

Acute oral toxicity : LD50 (Rat): > 5 000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2 000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

hexamethylene diisocyanate:

Acute oral toxicity : LD50 (Rat, male): 959 mg/kg
Method: OECD Test Guideline 401

LD50 (Rat, male): 746 mg/kg
Method: OECD Test Guideline 401

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

Acute toxicity estimate: 746 mg/kg
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat, male and female): 0,124 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rat, male and female): > 7 000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified due to lack of data.

Components:

Hexamethylene diisocyanate, oligomers:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

hexamethylene diisocyanate:

Species : Rabbit
Exposure time : 4 h
Method : OECD Test Guideline 404
Result : Corrosive after 1 to 4 hours of exposure

Serious eye damage/eye irritation

Not classified due to lack of data.

Components:

Hexamethylene diisocyanate, oligomers:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation

hexamethylene diisocyanate:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Irreversible effects on the eye

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Components:

Hexamethylene diisocyanate, oligomers:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

Exposure routes : Skin
Species : Mouse
Assessment : May cause sensitisation by skin contact.
Method : OECD Test Guideline 429
Result : May cause sensitisation by skin contact.

hexamethylene diisocyanate:

Test Type : Maximisation Test
Exposure routes : Skin
Species : Rabbit
Method : OECD Test Guideline 406
Result : May cause sensitisation by skin contact.

Exposure routes : Respiratory Tract
Species : Guinea pig
Result : May cause sensitisation by inhalation.

Assessment : Harmful if inhaled., Causes skin irritation., Causes serious eye irritation.
May cause an allergic skin reaction., May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Components:

Hexamethylene diisocyanate, oligomers:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

hexamethylene diisocyanate:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 1,0 - 10 ml
Metabolic activation: with and without metabolic activation
Result: negative

Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 6, 12, 20, 25, 50 and 150 µL p
Metabolic activation: with and without metabolic activation
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Inhalation
Exposure time: 6 h
Dose: 1.47 ppm
Method: OECD Test Guideline 474
Result: negative

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

Carcinogenicity

Not classified due to lack of data.

Components:

hexamethylene diisocyanate:

Species	:	Rat, male and female
Application Route	:	Inhalation
Exposure time	:	24 month(s)
Dose	:	0,164 ppm
Frequency of Treatment	:	6 hour
Method	:	OECD Test Guideline 453
Result	:	negative

Reproductive toxicity

Not classified due to lack of data.

Components:

hexamethylene diisocyanate:

Effects on fertility	:	Species: Rat, male and female Application Route: Inhalation Target Organs: Nasal inner lining Method: OECD Test Guideline 422 Result: negative
Effects on fetal development	:	Species: Rat, male and female Application Route: Inhalation General Toxicity Maternal: NOAEL: 0,005 ppm Method: OECD Test Guideline 414 Result: No teratogenic effects

STOT-single exposure

May cause respiratory irritation.

Components:

Hexamethylene diisocyanate, oligomers:

Exposure routes	:	inhalation (vapor)
Target Organs	:	respiratory tract irritation
Assessment	:	May cause respiratory irritation.

hexamethylene diisocyanate:

Exposure routes	:	Inhalation
Target Organs	:	Respiratory Tract
Assessment	:	Causes damage to organs.

STOT-repeated exposure

Not classified due to lack of data.

Components:

hexamethylene diisocyanate:

Target Organs	:	Nasal inner lining
Assessment	:	Causes damage to organs through prolonged or repeated

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

exposure.

Repeated dose toxicity

Components:

Hexamethylene diisocyanate, oligomers:

Species	:	Rat
NOEC	:	3,7 mg/m3
Exposure time	:	504 h

Species	:	Rat
NOEC	:	3,3 mg/m3
Exposure time	:	2 160 h

hexamethylene diisocyanate:

Species	:	Rat, male and female
NOEC	:	0,005 ppm
Application Route	:	inhalation (vapor)
Test atmosphere	:	vapor
Exposure time	:	2 yr
Number of exposures	:	6 h
Method	:	OECD Test Guideline 453

Repeated dose toxicity - Assessment	:	Harmful if inhaled., Causes skin irritation., Causes serious eye irritation.
-------------------------------------	---	--

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
------------	---	--

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hexamethylene diisocyanate, oligomers:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 1 000 mg/l Exposure time: 72 h
Toxicity to microorganisms	:	EC50 (activated sludge): > 1 000 mg/l Exposure time: 3 h

hexamethylene diisocyanate:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 82,8 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.1.
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 89,1 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.2.
Toxicity to algae/aquatic plants	:	EgC50 (Desmodesmus subspicatus (green algae)): > 77,4 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.3.
Toxicity to microorganisms	:	EC50 (activated sludge): 842 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Ecotoxicology Assessment

Acute aquatic toxicity	:	This product has no known ecotoxicological effects.
Chronic aquatic toxicity	:	This product has no known ecotoxicological effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

12.2 Persistence and degradability

Components:

Hexamethylene diisocyanate, oligomers:

Biodegradability : Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d

hexamethylene diisocyanate:

Biodegradability : Inoculum: activated sludge
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 48 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

12.3 Bioaccumulative potential

Components:

hexamethylene diisocyanate:

Bioaccumulation : Bioconcentration factor (BCF): 3,2
Remarks: Bioaccumulation is unlikely.

12.4 Mobility in soil

Components:

hexamethylene diisocyanate:

Distribution among : Koc: 1665 - 5861
environmental compartments

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

12.7 Other adverse effects

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- | | | |
|------------------------|---|---|
| Product | : | Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container. |
| Contaminated packaging | : | Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers. |

SECTION 14: Transport information

14.1 UN number or ID number

- | | | |
|------|---|----------------------------------|
| ADN | : | Not regulated as dangerous goods |
| ADR | : | Not regulated as dangerous goods |
| RID | : | Not regulated as dangerous goods |
| IMDG | : | Not regulated as dangerous goods |
| IATA | : | Not regulated as dangerous goods |

14.2 UN proper shipping name

- | | | |
|------|---|----------------------------------|
| ADN | : | Not regulated as dangerous goods |
| ADR | : | Not regulated as dangerous goods |
| RID | : | Not regulated as dangerous goods |
| IMDG | : | Not regulated as dangerous goods |
| IATA | : | Not regulated as dangerous goods |

14.3 Transport hazard class(es)

- | | | |
|------|---|----------------------------------|
| ADN | : | Not regulated as dangerous goods |
| ADR | : | Not regulated as dangerous goods |
| RID | : | Not regulated as dangerous goods |
| IMDG | : | Not regulated as dangerous goods |
| IATA | : | Not regulated as dangerous goods |

14.4 Packing group

- | | | |
|--------------|---|----------------------------------|
| ADN | : | Not regulated as dangerous goods |
| ADR | : | Not regulated as dangerous goods |
| RID | : | Not regulated as dangerous goods |
| IMDG | : | Not regulated as dangerous goods |
| IATA (Cargo) | : | Not regulated as dangerous goods |

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

IATA (Passenger) : Not regulated as dangerous goods

14.5 Environmental hazards

Not regulated as dangerous goods

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59). : This product does not contain substances of very high concern.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 74: hexamethylene diisocyanate

Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

Seveso II - Directive 2003/105/EC amending Council Directive 96/82/EC on the control of major-accident hazards involving dangerous substances : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : Not applicable

Water hazard class (Germany) : WGK 1 slightly hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The ingredients of this product are reported in the following inventories:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical Safety Assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

DE DFG BAT	: Germany. MAK BAT Annex XIII
DE DFG MAK	: Germany. MAK BAT Annex IIa
DE TRGS 900	: Germany. TRGS 900 - Occupational exposure limit values.
TRGS 430	: Germany. TRGS 430 - Isocyanates
TRGS 903	: TRGS 903 - Biological limit values
DE DFG MAK / Mow	: Momentary value
DE DFG MAK / MAK	: MAK value
DE TRGS 900 / AGW	: Time Weighted Average
TRGS 430 / AGW	: Occupational Exposure Limit

Further information

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2028-1 ISOCYANATE

Version	Revision Date:	SDS Number:	Date of last issue: 21.01.2022
1.3	26.09.2024	400001015061	Date of first issue: 12.05.2015

Print Date 10.10.2025

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.