

DEKRA Testing and Certification (Shanghai) Ltd., Guangzhou branch

Polyestershoppen BV, Oostbaan 680, 2841ML Moordrecht, Netherlands

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TEST REPORT

Test Report No. : **4909277.51** Version 1

Project No. : 4909277.00

Test Report Date : 2023-09-18

Job No. : 23-02288

Applicant : Polyestershoppen BV

Polyestershoppen BV, Oostbaan 680, 2841ML Moordrecht, Netherlands

Product Name : Addition cure silicone rubber

Model No. : DC-E series/A series/T series

Country of Destination : Netherlands

Country of Origin : China

Test Requested : 1. Regulation (EC) No 1935/2004 and German Food, Articles of Daily Use

and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 and

BfR recommendation

- Sensorial examination - odour and taste test

- Peroxide value

- Volatile Organic Matter (VOM)

- Extractable components

- PAHs content

- Total lead and cadmium

- Total Platinum (Pt)

Test Method : Please refer to next pages

Sample Received : 2023-09-08

Testing Period : 2023-09-08 to 2023-09-18

Test Results

- following pages -



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Resume:

		Product photos:
No.	Parameter	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
1.	Sensorial examination - odour and taste test	PASS
2.	Peroxide value	PASS
3.	Volatile Organic Matter (VOM)	PASS
4.	Extractable components	PASS
5.	PAHs content	PASS
6.	Total lead and cadmium	PASS
7.	Total Platinum (Pt)	PASS

Guangzhou, September 18, 2023
Signed for and on behalf of **DEKRA Testing and Certification (Shanghai) Ltd., Guangzhou branch**Chemical & Mechanical



Devin Ai Laboratory Manager

Attention: Please note that every statement made in this report is only valid for the samples tested and reported herein. This report shall not be reproduced except in full, without the written approval of the testing laboratory.

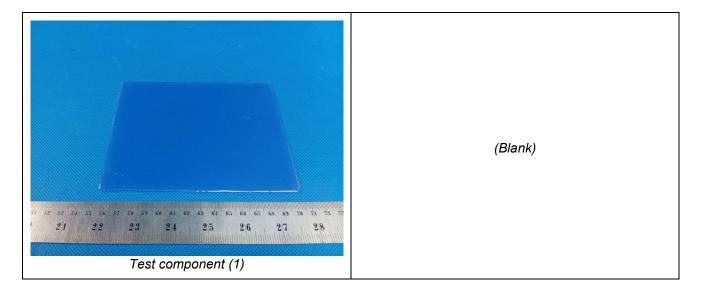


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Sample Descriptions:

No.	Description(s)	Material(s) (claimed by applicant)
(1)	Addition cure silicone rubber	Silicone (Blue)

Sample photo





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TEST RESULTS

1. Regulation (EC) No 1935/2004 and German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 and BfR recommendation

Sensorial examination - odour and taste test

With reference to DIN 10955:2023.

Dovernator	Result	l innit
Parameter	(1)	Limit
Sensorial examination odour (point scale)	0.5	2.5
Sensorial examination taste (point scale)	0.5	2.5

Remark:

Test procedure:

- 1. Clean the appliance as stated in the DFU under chapter "before first use'.
- 2. Total immersion the surface by water and keep at 100°C for 4h.
- 3. Cool to room temperature.
- 4. Degust the taste and evaluate.
- 5. Test the Blank as the steps 1~4.

Scale evaluation:

0 = No perceptible odour/taste

1 = Odour/taste just perceptible (still difficult to define)

2 = Moderate odour/taste

3 = Moderately strong odour/taste

4 = Strong odour/taste

Peroxide value

With reference to European Pharmacopoeia, 5.0 chapter 2.5.5.

Developator	Result	Limeit
Parameter	(1)	Limit
Peroxide value	Negative	Negative

Remark:

1. Negative = No peroxides detected



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Volatile organic matter

With reference to LFGB BfR recommendation section XV.

Dorometer	Toot Condition	Result (%)	Limit
Parameter	Test Condition	(1)	(%)
Volatile organic matter	200°C, 4 h	0.36	0.5

Remark:

1. % = Percent by weight

Extractable components

With reference to 61st Communication on testing of plastics in Bundesgesundheitsbl 46(2003) 362.

Parameter	Result (%)	Limit
Parameter	(1)	(%)
Extractives - Distilled water	<0.10	0.5
Extractives - 3%(w/v) Acetic acid	<0.10	0.5
Extractives - 10%(v/v) Ethanol	<0.10	0.5

Remark:

1. % = Percentage

2. Test condition was refluxing for 5 hours.

PAHs content

With reference to AfPS GS 2019:01 PAK (PAH) - Testing and Validation of Polycyclic Aromatic Hydrocarbons (PAHs).

Nia	Test Item	CACNI	Result (mg/kg)	MDL
No.		CAS No.	(1)	(mg/kg)
1	Benzo[a]pyrene	50-32-8	N.D.	0.2
2	Benzo[e]pyrene	192-97-2	N.D.	0.2
3	Benzo[a]anthracene	56-55-3	N.D.	0.2
4	Benzo[b]fluoranthene	205-99-2	N.D.	0.2
5	Benzo[j]fluoranthene	205-82-3	N.D.	0.2
6	Benzo[k]fluoranthene	207-08-9	N.D.	0.2
7	Chrysene	218-01-9	N.D.	0.2
8	Dibenzo[a,h]anthracene	53-70-3	N.D.	0.2
9	Benzo[g,h,i]perylene	191-24-2	N.D.	0.2



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Na	Test Item	CAS No.	Result (mg/kg)	MDL
No.	restitem	CAS NO.	(1)	(mg/kg)
10	Indeno[1,2,3-c,d]pyrene	193-39-5	N.D.	0.2
11	Phenanthrene	85-01-8	N.D.	0.2
12	Pyrene	129-00-0	N.D.	0.2
13	Anthracene	120-12-7	N.D.	0.2
14	Fluoranthene	206-44-0	N.D.	0.2
15	Naphthalene	91-20-3	0.2	0.2
Sum	of (11)~(14)		N.D.	
Sum	of 15 PAHs		0.2	-

Remark:

mg/kg = Milligram per kilogram
 N.D. = Not Detected (Below MDL)
 MDL = Method Detection Limit

4. Category = Category 1

Note:

Product Safety Commission (AfPS): The requirements of PAH testing in the course of GS mark certification.

	Category 1	Category 2		Category 3	
	Materials intended to	Materials not covered in			
	be put in the mouth or	Cat. 1,with long-term skin		Materials that are not	
	materials in toys	contact (for longer than		in cat. 1 or 2 cases, with	
	according to Directive	30s) or repe		short-term S	
Parameter	2009/48/ EC or	term Skin co		(up to 30 s) a	•
	materials in articles for	of inten		predictable l	Jse(mg/kg)
	use by children up to 3	foreseeable	use(mg/kg)		
	years of long-term skin	11	Other	LL. L.	Other
	contact (longer than	Use by	Consumer-	Use by	Consumer-
	30s) when used as intended(mg/kg)	children	Products	children	Products
Denzelelnymana	<0.2	<0.2	<0.5	<0.5	<1
Benzo[a]pyrene	-				•
Benzo[e]pyrene	<0.2	<0.2	<0.5	<0.5	<1
Benzo[a]anthracene	<0.2	<0.2	<0.5	<0.5	<1
Benzo[b]fluoranthene	<0.2	<0.2	<0.5	<0.5	<1
Benzo[j]fluoranthene	<0.2	<0.2	<0.5	<0.5	<1
Benzo[k]fluoranthene	<0.2	<0.2	<0.5	<0.5	<1
Chrysene	<0.2	<0.2	<0.5	<0.5	<1
Dibenzo[a,h]anthracene	<0.2	<0.2	<0.5	<0.5	<1
Benzo[g,h,i]perylene	<0.2	<0.2	<0.5	<0.5	<1
Indeno[1,2,3-c,d]pyrene	<0.2	<0.2	<0.5	<0.5	<1
Phenanthrene					
Pyrene	<1 Sum	<5 Sum	<10 Sum	<20 Sum	<50 Sum
Anthracene					



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	Category 1	Category 2		Category 3	
	Materials intended to	Materials not covered in			
	be put in the mouth or	Cat. 1,with lo	ng-term skin	Materials that are not	
	materials in toys	contact (for	longer than	in cat. 1 or 2	cases, with
	according to Directive	30s) or repe	eated short-	short-term S	kin contact
Parameter	2009/48/ EC or	term Skin co	ntact in case	(up to 30 s) at Proper or	
i arameter	materials in articles for	of intended or		predictable Use(mg/kg)	
	use by children up to 3	foreseeable use(mg/kg)			
	years of long-term skin contact (longer than 30s) when used as intended(mg/kg)	Use by children	Other Consumer- Products	Use by children	Other Consumer- Products
Fluoranthene					
Naphthalene	<1	<2		<1	0
Sum of 15 PAHs	<1	<5	<10	<20	<50

Total lead and cadmium

Microwave digestion. Analysis was performed by inductively coupled plasma optical emission spectrometer (ICP-OES).

Doromotor	Result (mg/kg)	MDL	Limit
Parameter	(1)	(mg/kg)	(mg/kg)
Lead (Pb)	N.D.	10	100
Cadmium (Cd)	N.D.	10	100

Remark:

N.D. = Not Detected (Below MDL)
 MDL = Method Detection Limit
 mg/kg = milligram per kilogram

Total Platinum (Pt)

With reference to EPA 3052:1996. Analysis was performed by Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES).

Parameter	Result (mg/kg)	MDL	Limit
Parameter	(1)	(mg/kg)	(mg/kg)
Platinum (Pt)	N.D.	10	50

Remark:

1. mg/kg = milligram per kilogram



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N.D. = Not Detected (below MDL)
MDL = Method Detection Limit

---End of Report---