



June 22, 2026

Customer Information - Specification change

EPIKURE™ Curing Agent MGS LH633, MGS Repairset633

Dear valued customer,

the quality control specifications of the referenced products had still been in preliminary state due to the limited production of these products. Meanwhile a sufficient number of batches had been produced in Europe which allows a statistically based review of the preliminary specifications and setting final specifications.


We hereby inform you about the upcoming changes in the quality control specifications of the products LH633 and Repairset633 as listed on the subsequent page. This change applies only to products originating from Duisburg and Esslingen (Germany), which can be identified by batch numbers starting with "DG" and "EG".

We can assure you that these changes are not a consequence of a change in chemical composition or manufacturing process.

The indicated changes will be implemented into our quality control systems within the next weeks and shall become effective for new produced batches as soon as possible. Please note that for a limited period of time you may receive still deliveries under the previous specifications due to transportation time and product stock level.

If there are any questions regarding this specification change, please do not hesitate to contact your Westlake commercial or technical manager.

Sincerely,

Signed by:

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Olaf Krause
Manager Technical Service



EPIKURE™ CURING AGENT MGSLH633

Property	Unit	New specification		
		Test Method	Lower Limit	Upper Limit
Viscosity ¹⁾	mPa·s	DIN 53019-1	150	230
Amine value	mg/g KOH	DIN 16945	945	1015
Density ¹⁾	g/cm ³	DIN EN ISO 2811-3	0,99	1,06
Refractive index ¹⁾	–	In accordance to DIN 51423-2	1,5135	1,5175
Pot life ²⁾	min	DIN EN 14022	5	14
DSC onset ³⁾	°C	DIN EN ISO 11357	70	–
DSC midpoint ³⁾	°C	DIN EN ISO 11357	75	–

MGS Repairset633

Property	Unit	New specification		
		Test Method	Lower Limit	Upper Limit
Pot life ²⁾	min	DIN EN 14022	5	14
DSC midpoint ³⁾	°C	DIN EN ISO 11357	75	–

¹⁾ Measurement at 25°C

²⁾ 100g mixture of LR635 / LH633 in water bath at 30°C, test accomplished similar to DIN EN 14022 (2003) Method 5

³⁾ Ultimate T_G after full cure, cure time at least 2h 180°C