

SAFETY DATA SHEET

Epoxy High Temp 130 Hardener

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

Epoxy High Temp 130 Hardener

Product no.

EP324

Unique formula identifier (UFI)

X940-20VG-400F-S7VV

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Epoxy binder

▼ Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Polyestershoppen BV

Oostbaan 680
2841 ML Moordrecht
Netherlands
+31 85 0220090

Contact person

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E-mail

info@polyestershoppen.nl

Revision

13/12/2023

SDS Version

2.0

Date of previous version

16/06/2022 (1.0)

1.4. Emergency telephone number

Contact The National Poisons Information Service (dial 111, 24 h service).
See section 4 "First aid measures".

SECTION 2: Hazards identification

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.1. Classification of the substance or mixture

Acute Tox. 4; H302, Harmful if swallowed.

Acute Tox. 3; H311, Toxic in contact with skin.

Skin Corr. 1A; H314, Causes severe skin burns and eye damage.

Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Dam. 1; H318, Causes serious eye damage.

Acute Tox. 4; H332, Harmful if inhaled.

Aquatic Chronic 3; H412, Harmful to aquatic life with long lasting effects.

2.2. Label elements

Hazard pictogram(s)



Signal word

Danger

Hazard statement(s)

Harmful if swallowed or if inhaled. (H302+H332)
 Toxic in contact with skin. (H311)
 Causes severe skin burns and eye damage. (H314)
 May cause an allergic skin reaction. (H317)
 Harmful to aquatic life with long lasting effects. (H412)

Precautionary statement(s)

General

If medical advice is needed, have product container or label at hand. (P101)
 Keep out of reach of children. (P102)

Prevention

Do not breathe vapour/mist. (P260)
 Wear eye protection/protective gloves/protective clothing. (P280)

Response

IF ON SKIN: Wash with plenty of water and soap. (P302+P352)
 Take off immediately all contaminated clothing and wash it before reuse. (P361+P364)

Storage

Store locked up. (P405)

▼ Disposal

Dispose of contents/container in accordance with local regulation (P501)

Hazardous substances

3-aminomethyl-3,5,5-trimethylcyclohexylamine
 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)

▼ Additional labelling

UFI: X940-20VG-400F-S7VV

2.3. Other hazards

▼ Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

3.1. ▼ Substances

Not applicable. This product is a mixture.

3.2. ▼ Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS No.: 2855-13-2 EC No.: 220-666-8 UK-REACH: Index No.: 612-067-00-9	80-95%	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412	
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	CAS No.: 6864-37-5 EC No.: 229-962-1 UK-REACH: Index No.: 612-110-00-1	15-25%	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1A, H314 Acute Tox. 3, H331	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

▼ Other information

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SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the injured person into fresh air. Make sure the injured person is continuously monitored. Prevent shock by keeping the injured person warm and calm. If breathing ceases, give mouth-to-mouth resuscitation. If unconscious, roll the injured person into recovery position. Call an ambulance.

Skin contact

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.

▼ Eye contact

If in eyes: Flush eyes with plenty of water or salt water (20-30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.

▼ Ingestion

In the case of ingestion, contact a doctor immediately. If the person is conscious, give them water. DO NOT try to induce vomiting unless this is recommended by a doctor. Hold head facing down to prevent vomit from returning to the mouth and throat. Prevent shock by keeping the injured person warm and calm. Initiate immediate resuscitation if breathing stops. If unconscious, roll the injured person into recovery position. Call an ambulance.

▼ Burns

Not applicable.

4.2. ▼ Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:

Get immediate medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. ▼ Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and

nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Nitrogen oxides (NO_x)

Carbon oxides (CO / CO₂)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.

Ensure adequate ventilation, especially in confined areas.

Avoid inhalation of vapours from spilled material.

Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc. In the event of leakage to the surroundings, contact local environmental authorities.

6.3. ▼ Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. ▼ Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. ▼ Precautions for safe handling

It is recommended to install waste collection trays in order to prevent emissions to the waste water system and surrounding environment.

Avoid direct contact with the product.

Avoid contact during pregnancy and while nursing.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material

Keep only in original packaging.

Storage temperature

Dry, cool and well ventilated

Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. ▼ Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

▼ DNEL

No data available.

▼ PNEC

3-aminomethyl-3,5,5-trimethylcyclohexylamine

According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2020/878

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		0.06 mg/l
Freshwater sediment		5.784 mg/kg
Marine water		.006 mg/l
Marine water sediment		0.578 mg/kg
Soil		1.121 mg/kg

8.2. Exposure controls

Control is unnecessary if the product is used as intended.

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Ensure that eyewash stations and safety showers are located within easy reach.

Apply standard precautions during use of the product. Avoid inhalation of vapours.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Always wash hands, forearms and face.

Measures to avoid environmental exposure

Keep damming materials near the workplace. If possible, collect spillage during work.

Individual protection measures, such as personal protective equipment

Generally

Use only UKCA marked protective equipment.

Respiratory Equipment

Type	Class	Colour	Standards
Respiratory protection is not needed in the event of adequate ventilation	-	-	-

Skin protection

Recommended	Type/Category	Standards
Dedicated work clothing should be worn.	-	-



Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards
Nitrile	0,2	> 240	EN374-2, EN374-3, EN388



Eye protection

Type	Standards
Safety glasses with side shields.	EN166



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Liquid

Colour

Blue

Odour / Odour threshold

Ammonia odor

▼ pH

Testing not relevant or not possible due to the nature of the product.

Density (g/cm³)

0.929

Kinematic viscosity

10-50 mPa.s (25 °C)

Particle characteristics

Does not apply to liquids.

Phase changes

▼ Melting point/Freezing point (°C)

Testing not relevant or not possible due to the nature of the product.

Softening point/range (waxes and pastes) (°C)

Does not apply to liquids.

Boiling point (°C)

>247

▼ Vapour pressure

Testing not relevant or not possible due to the nature of the product.

▼ Relative vapour density

Testing not relevant or not possible due to the nature of the product.

▼ Decomposition temperature (°C)

Testing not relevant or not possible due to the nature of the product.

Data on fire and explosion hazards

Flash point (°C)

>110

▼ Flammability (°C)

Testing not relevant or not possible due to the nature of the product.

▼ Auto-ignition temperature (°C)

Testing not relevant or not possible due to the nature of the product.

▼ Lower and upper explosion limit (% v/v)

Testing not relevant or not possible due to the nature of the product.

Solubility

Solubility in water

Insoluble

▼ n-octanol/water coefficient (LogKow)

Testing not relevant or not possible due to the nature of the product.

▼ Solubility in fat (g/L)

Testing not relevant or not possible due to the nature of the product.

9.2. Other information

▼ Other physical and chemical parameters

No data available.

▼ Oxidizing properties

Testing not relevant or not possible due to the nature of the product.

SECTION 10: Stability and reactivity

10.1. ▼ Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. ▼ Possibility of hazardous reactions

None known.

10.4. ▼ Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. ▼ Hazardous decomposition products

Thermal decomposition may produce corrosive vapours.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

▼ Acute toxicity

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species:	Rat
Route of exposure:	Oral
Test:	LD50
Result:	1030 mg/kg

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Rat
Route of exposure:	Oral
Test:	LD50
Result:	320-460 mg/kg

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Rat
Route of exposure:	Inhalation
Test:	LC50 (4 hours)
Result:	0,42 mg/L

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Rabbit
Route of exposure:	Dermal
Test:	LD50
Result:	200-400 mg/kg

Harmful if swallowed.
Toxic in contact with skin.
Harmful if inhaled.

▼ Skin corrosion/irritation

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species:	Rabbit
Duration:	No data available.
Result:	Adverse effect observed (Corrosive)

Causes severe skin burns and eye damage.

▼ Serious eye damage/irritation

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species:	Rabbit

According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2020/878

Duration: No data available.
Result: Adverse effect observed (Corrosive)

Causes serious eye damage.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

▼ STOT-repeated exposure

Product/substance 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Target organ: Kidney
Conclusion: Adverse effect observed

Product/substance 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Target organ: Liver
Conclusion: Adverse effect observed

Product/substance 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Target organ: Haematopoietic system
Conclusion: Adverse effect observed

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

▼ Long term effects

Tissue-damaging effects: This product contains substances with skin corrosive properties. Inhaled vapour or aerosols may produce adverse effects to lungs, irritations and burns in the respiratory organs as well as coughing. Dermal contact and contact with the eye cause irreversible effects.

▼ Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

▼ Other information

None known.

SECTION 12: Ecological information

12.1. ▼ Toxicity

Product/substance 3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species: Fish
Duration: 96 hours
Test: LC50
Result: 110 mg/L

Product/substance 3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species: Daphnia
Duration: 48 hours
Test: EC50
Result: 23 mg/L

According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2020/878

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species:	Algae
Duration:	72 hours
Test:	EC50
Result:	>50 mg/L

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Species:	Daphnia
Duration:	21 days
Test:	NOEC
Result:	3 mg/L

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Fish
Compartment:	Water
Duration:	96 hours
Test:	LC50
Result:	31,6 mg/L

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Daphnia, Daphnia magna
Compartment:	Water
Duration:	48 hours
Test:	EC50
Result:	4,6 mg/L

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Species:	Algae
Compartment:	Water
Duration:	72 hours
Test:	EC50
Result:	>5 mg/L

Harmful to aquatic life with long lasting effects.

12.2. ▼ Persistence and degradability

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Biodegradable:	No

12.3. ▼ Bioaccumulative potential

Product/substance	3-aminomethyl-3,5,5-trimethylcyclohexylamine
Potential bioaccumulation:	No
LogKow:	0,99
BCF:	No data available.

Product/substance	2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Potential bioaccumulation:	No
LogKow:	2,3
BCF:	<60 <=6

12.4. ▼ Mobility in soil

No data available.

12.5. ▼ Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. ▼ Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

This product contains substances that are toxic to the environment. May result in adverse effects to aquatic organisms.

This product contains substances, which may cause adverse long-term effects to the aquatic environment.

SECTION 13: Disposal considerations

13.1. ▼Waste treatment methods

Product is covered by the regulations on hazardous waste. (*)

HP 6 - Acute toxicity

HP 8 - Corrosive

HP 13 - Sensitising

HP 14 - Ecotoxic

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.




▼ EWC code

07 02 99 Wastes not otherwise specified

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN2922	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine))	Transport hazard class: 8 Label: 8+6.1 Classification code: CT1 	II	No	Limited quantities: 1 L Tunnel restriction code: (E) See below for additional information.
IMDG	UN2922	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine))	Transport hazard class: 8 Label: 8+6.1 Classification code: CT1 	II	No	Limited quantities: 1 L EmS: F-A S-B See below for additional information.
IATA	UN2922	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine))	Transport hazard class: 8 Label: 8+6.1 Classification code: CT1 	II	No	See below for additional information.

* Packing group

** Environmental hazards

▼ Additional information

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

This product is within scope of the regulations of transport of dangerous goods.

14.6. ▼Special precautions for user

Not applicable.

14.7. ▼Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

People under the age of 18 shall not be exposed to this product.

Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

▼ Demands for specific education

No specific requirements.

▼ SEVESO - Categories / dangerous substances

Not applicable.

▼ REACH, Annex XVII

Epoxy High Temp 130 Hardener is subject to UK-REACH restrictions, UK-REACH annex XVII (entry 3).

Additional information

Tactile warning.

If this product is sold in retail, it must be delivered with child-resistant fastening.

▼ Sources

The Management of Health and Safety at Work Regulations 1999.

The Health and Safety at Work etc. Act 1974 Regulations 2013.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H302, Harmful if swallowed.

H311, Toxic in contact with skin.

H312, Harmful in contact with skin.

H314, Causes severe skin burns and eye damage.

H317, May cause an allergic skin reaction.

H331, Toxic if inhaled.

H411, Toxic to aquatic life with long lasting effects.

H412, Harmful to aquatic life with long lasting effects.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWC = European Waste Catalogue

According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2020/878

GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The classification of the substance/mixture in regard of environmental hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

▼ The safety data sheet is validated by

H.A.B.

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a blue triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en